

#### عنوان مقاله:

Study of Energy Saving in Petlyuk & Multiple-Effects Arrangements in Distillation Separation of a Ternary Mixture (iCa, nCa and nCs) in Compared with Conventional Prefractionator Configuration

### محل انتشار:

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#### خلاصه مقاله:

There is a possibility of using different arrangements in distillation separation of a three-component mixture and one of the most popular arrangements is the pre-fractionator configuration. This arrangement like all other distillation columns, consumes high amount of energy. So reduction in energy consumption of this process is needed. In this article, we studied Petlyuk and multiple-effects arrangements in decreasing required heat duties to separate a threecomponent mixture of iso-pentane, normal-pentane, and normal-hexane and then compared them with the prefractionator configuration. Petlyuk and multiple-effects (forward or backward) arrangements are considered as heat integration options in reduction of required heat duties in distillation systems. Results show that the forward-multipleeffects arrangement in compared to Petlyuk and backward-multiple-effects arrangements has about \( \mathbb{P} \).\( \mathbb{P} \) and FF. A &% energy savings respectively, and therefore it is selected as the best heat arrangement

# كلمات كليدى:

forward and backward multiple-effets; heat integration in distillation column; petlyuk; pre-fractionator; ternary mixture

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