

عنوان مقاله:

Design and Strength Analysis of Turn-Down Tool for Stator Core of ۳۷۷MW Hydrogen-cooled Generator

محل انتشار:

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خلاصه مقاله:

The stator core of high-power generators (> ۳۰۰ MW) is vertically stacked due to the multi segmented laminations. After the completion of the stacking and the pressing and curing process, they are rotated from vertical to horizontal. Usually in generators up to ۳۰۰MW, the inner diameter is used to rotate the core from vertical to horizontal situation. However, in heavy and high-power generators, the long length of the core causes to high stresses (especially the bending stress) in core, which leads to the possibility of core delamination. For this reason, it must use the outer diameter of core to lift and rotate it. In this article, the process of design and stress analysis of the tool for lifting and rotating the stacked stator of the hydrogen-cooled generator ۳۷۷MW-Class F are described. First, the three-dimensional model of the components of equipment was designed in five separate parts in the modeling software (CATIA), and then, in order to ensure the structural integrity of the components, some stress analysis of the tool was conducted. The results of the numerical analyses demonstrated that the maximum stress occurred in the upper parts of the main beams of the equipment, in the position where the tool and stacked core were completely horizontal. To be assured that the components of equipment were able to complete the process of lifting and rotating the stator core without failure and plastic deformation, the St. 52 raw materials were selected to manufacture this tool.

کلمات کلیدی:

hydrogen-cooled generator, numerical analysis, lifting and rotating equipment

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