عنوان مقاله:

Scheduling flexible manufacturing system consideration cost maintenance using hybrid algorithm and petrinet simulation modeling

محل انتشار:

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خلاصه مقاله:

Scheduling of flexible manufacturing systems is one of problems in NP-Hard optimization. The aim of scheduling of these systems is to maximize the system efficiency by finding an optimal planning for a better cooperation among various processes. In recent years many algorithms proposed to solve this problem, and most of them are based on heuristic methods. In This paper we have proposed a new algorithm namely MTPN, a Memetic algorithm combined .with Timed Petri Net, for scheduling flexible manufacturing systems considering maintenance problem

کلمات کلیدی:

Scheduling of flexible manufacturing systems, Memetic algorithm, Timed Petri Net, Maintenance

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