

## عنوان مقاله:

Using Multi-objective Simulated Annealing Algorithm to Solve a Multi-objective Facility Layout Problem in Dynamic Cellular Manufacturing

## محل انتشار:

چهاردهمین کنفرانس بین المللی مهندسی صنایع (سال: 1396)

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## نویسندگان:

navid davarish ghaderi - *MSC Industrial Engineering, Mazandaran Institute of Technology, Babol, Iran*

ramezan nemati keshteli - *Department of Industrial Engineering, Faculty of Engineering-East of Guilan, Guilan university, Vajargah, Iran*

fatemeh mohammadian - *Department of industrial engineering, Ph.D. student, South Tehran Branch, Islamic Azad University, Tehran, Iran*

maral maleknezhad - *Department of industrial engineering, B.Sc. student, Sanandaj Branch, Islamic Azad University, Sanandaj, Iran*

## خلاصه مقاله:

In cellular production, the production system is aimed at transforming several subsystems into a cell in order to produce similar products in a cell with a higher efficiency. In this paper, a multi-objective model in the layout-routing problem of cell production with the goal of minimizing costs, maximizing the level of service to customers has been addressed and solved using the meta-heuristic algorithm MOSA. The results of solving a bi-objective model using this meta-heuristic algorithm with its results in its previous solution method, the meta-heuristic algorithm NSGAII and the Epsilon constraint method showed that MOSA is able to provide better responses than NSGAII for large-scale issues. That is, at approximately equal times, algorithm MOSA was able to produce more accurate and better answers for the second objective function.

## کلمات کلیدی:

Cellular Production; Multi-objective Model; Meta Heuristic Algorithms; MOSA; NSGAII; Epsilon Constraint

## لینک ثابت مقاله در پایگاه سیویلیکا:

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