

عنوان مقاله:

Co-Mo bimetallic nitride catalyst for ammonia synthesis

محل انتشار:

ششمین کنگره بین المللی مهندسی شیمی (سال: 1388)

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خلاصه مقاله:

The main role of ammonia synthesis catalyst is to dissociate the N₂ bond, because of its high bond energy. Cesiumpromoted cobalt molybdenum bimetallic nitride has a high ability of dissociation of N₂ and is used as ammonia synthesis catalyst. In this paper, a new method for the preparation of Co–Mo bimetallic nitride was reported. The bimetallic nitride was prepared by a temperature-programmed reaction between bimetallic oxide precursor and the mixed gases of N₂ and H₂ instead of NH₃. The solid oxide precursor was prepared by addition of cobalt nitrate aqueous solution to an ammonium heptamolybdate aqueous solution in equimolar amounts (Co/Mo=1) at pH 5.0. Cesium nitrate was added as a promoter. Then, the sample was heat-treated at 900 °C for 4 h. The structure studies of the cobalt molybdenum oxide by XRD technique showed that cobalt–molybdate oxide is only oxide formed and β-phase at 900 °C. Reduction of cobalt molybdenum oxide with N₂–H₂ gas was resulted to cobalt molybdenum nitride that confirmed by XRD technique. Activity of Co₃Mo₃N, Cs-Co₃Mo₃N and Fe-K₂O-Al₂O₃ were measured in ammonia synthesis reaction (P: 30 barg, T: 400 °C and H₂/N₂:3/1 with flow rate 150 ml/min).

کلمات کلیدی:

ammonia synthesis; cobalt molybdenum nitride; XRD

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